

## **EDGES AND WRAPPING MATERIAL**

















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## **ANYTHING BUT SUPERFICIAL**

#### 7 VICOVER

**Fascinating Veneers** 



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Veneer sheets
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Extras

#### 13 REAL WOOD VENEERS

Light Brown

Dark









## **VICOVER**

#### FASCINATING VENEERS: NATURALLY SPECIAL

A perfect finish requires decorative surfaces that offer more than mere visual enhancement: sheathing and veneer edging should provide protection, emphasise the character of your products and adapt to them seamlessly. VICOVER offers technically and aesthetically sophisticated surfacing products that define the appearance, value and functionality of your products. The combination of high quality precision processing and individual format and design options opens up countless possibilities for devising your own personal edging and sheathing system.







#### **NATURALLY SUSTAINABLE**

PEFC® and FSC® certifications provide evidence of our absolute commitment to the environment.

#### **FASCINATING VENEER**

For over 60 years, we have been committed to the natural product of wood. Our years of experience in processing and refining this unique material is used in our veneer production processes. Our in-house veneer department employs 40 staff who process 2.4 million m2 of veneer into sheathing and veneer edging each year.



# **PRODUCTION**

#### **FOCUS ON PROGRESS**

The cornerstone underpinning our high-quality products is the careful selection of timber: not every raw veneer passes this first hurdle and only raw materials of the highest quality go into our processing chain. Once accepted into the second processing step, raw veneers are sorted according to product quality and natural patterning, and then cut for the next process step. Here, individual veneer stripes are glued onto bigger sheets or rolls. The individual veneer strips are finger jointed and fixed to supporting paper

using our unique bonding process. This gives the real wood veneer the flexibility it needs without being susceptible to cracks or splitting. Depending on the desired surface finish, the sanding process follows, and in the final step of the process, the veneers are lacquered and sealed as required. In order to meet the stringent demands of this innovative and functional product design, our high-quality veneers are manufactured exclusively according to individual customer requirements.





## **PRODUCTS**

#### FOR THE MOST BEAUTIFUL ASPECTS OF YOUR PRODUCTS

Our product portfolio comprises the highly automated mass production of veneer rolls and edge banding, the production of large veneer sheets and small batch production perfectly tailored to customer needs. Thanks to the high-speed printer developed specifically for our production process, we are able to digitally print unique patterns onto specialty paper or veneer.

Our flexible finishing processes thus enable us to meet every challenge. If you cannot find the product you require, we would be pleased to work together with you to find a solution that best suits your product demands. Flexibility is the key to our success: we react in a rapid, straightforward and reliable manner to customer-specific needs and requests.



**PRODUCTS** 



**Rolled products** 



Real wood veneer edges



**Cut Sheet products** 



**Veneer sheets** 



**Digital Printing** 



Raw veneer



Finish foils



Finger-jointed spruce support strips



MDF boards



Wood fibre boards



Cork rolls



## **ROLLED PRODUCTS**

### **ALL AROUND SUCCESSFUL**

The thickness of our veneers ranges from 0.3 to 0.6 mm. The maximum width of a veneer roll is limited to 300 mm. The following surface finishes are available: sanded, stained, brushed, smoked, perforated or rough-cut. The density of the supporting paper ranges from 23 to 30 to 50 g/m². On request, we can also offer fixed lengths for specific applications, such as certain uses in the furniture industry.

# **VENEER EDGING**

THE CLASSIC IN REAL WOOD

Starting from a minimum order length of 50 m, we offer our customers single-layer real wood veneer edges in rolls of varying widths, in the standard thicknesses of 0.6 - 1 - 1.5 - 2 - 2.5 and 3 mm. Cork and digitally printed edges are also available. Special sizes and additional materials are manufactured upon request. The multi-layer, glued, real wood veneers are usually delivered on rolls. Depending on the intended use, special requests for moisture and water resistance or flexibility can be taken into account.

## **SHEET PRODUCTS**

#### **CUT PRODUCTS**

The standard thickness of our sheets is 0.6 mm. All surfaces are raw and available in different widths. The sheets are sorted accordingly and cut to the desired length prior to delivery.





## **VENEER SHEETS**

# DESTINATED FOR GREAT THINGS

Our veneer specialists select the veneer sheets according to your specifications and join them using our unique gluing process. This gives you exactly the veneer that meets your material and surface requirements. There are absolutely no restrictions regarding design: over 100 premium veneer types cater to every wish. Classic or domestically-grown veneers, with or without knots, unusual and exotic real wood surfaces are all available. Whether veneered lengthwise, in a crosswise appearance or with delicate veneer grains, each model is unique and expressive in its design.

The use of an optional supporting paper gives our veneer sheets a high degree of flexibility and robustness against impact and tensile forces. For this purpose, an ultra-thin layer of non-woven fabric is applied to the back of the veneer. The resulting product ensures a perfect surface, even under the most difficult and challenging geometric conditions – whether for a tight radius or a wide surface, our veneer sheets are particularly popular in the furniture industry.





# DIGITAL PRINT ON PAPER AND VENEER

#### **ON PAPER**

The innovative digital printing process from VICOVER is impressive in its level of detail and 3D-effect illustrations: every design can be printed in such a way that it is difficult to distinguish the printed image from the original.

The advantages of digital printing are obvious: there are almost no limits on the choice and configuration of print designs: from natural wood structures and grains to creative image modifications and unique design patterns, absolutely anything is possible. Without wishing to exaggerate the creative possibilities of this highly flexible print technology, it is important to emphasise that the true art of our digital

printing is in imitating natural wood materials down to the smallest detail. The advantages over real wood veneers can be seen in a direct comparison: in digital printing, no knots, scars or cracks appear as they typically do in natural wood materials. It is also possible to achieve high numbers of running meters or small quantities with a huge colour consistency.

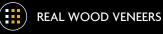
Most challenging shapes can be covered with a roll width of 140 mm. The print itself has a high resistance to lacquers, cleaning agents and chemicals, as well as UV rays.

#### **ON VENEER**

In addition to conventional digital printing on paper, we have recently begun offering our customers a new and innovative method of veneer finishing: direct printing onto veneer. Here, digital printing intensifies the natural character of the real wood.

The natural background of the real wood material is used to increase the character of the print design. This new design option utilises the natural structure of the base material to create a special 3D effect, giving the product a high-quality, unique overall appearance.







# **REAL WOOD VENEERS**

### **LIGHT**

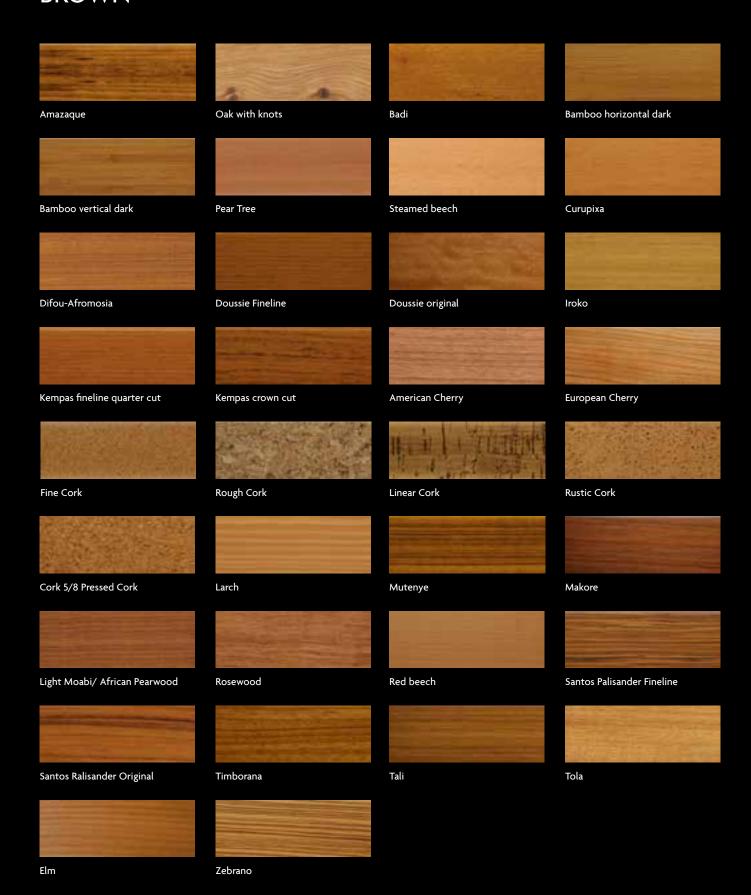


Red Oak

Natural tanganica



## **BROWN**



## **DARK**

